

Providing **highly engineered advanced material solutions** for over 120 years.



**Superior engineering. Trusted solutions. Customized materials.**



# Superior Materials that Meet Semiconductor Processing Requirements

ECCL is equipped to handle the ever-growing demand of the semiconductor processing industry. We support **100mm through 300mm wafer systems**, with larger-size components available. Our specialized technical ceramics experience, combined with dedication to quality and on-time delivery, have enabled semiconductor manufacturers to improve production methods and boost yields – ultimately reducing the cost of operations. We work with manufacturers and fabricators to create specialized components that can withstand the unique and challenging environments, including:

- High Heat
- Corrosive/Plasma Environments
- Thermal Management Challenges
- High Mechanical Wear Environments
- Electrical Insulation Requirements
- High-Temperature/High-Pressure Conditions

ECCL has a strong track record of supporting furnace manufacturers, supplying them with **coil spacers and insulators, feedthroughs and other components**. We maintain close relationships with our OEM customers – supporting assembly integrators, collaborating on design specifications, and supplying their components following lean and JIT manufacturing concepts.

ECCL also supplies **metallized components and assemblies** for a variety of instrumentation and control applications.

ECCL can supply ceramic components for all levels of semiconductor processing with our wide array of technical ceramics.

**ECCL Manufactures the following components to support your business:**

General Components	Deposition	Etching	Ion Implant
<ul style="list-style-type: none"> <li>• E-Chuck Insulator Plates</li> <li>• Heater Components</li> <li>• End Effectors Insulators</li> </ul>	<ul style="list-style-type: none"> <li>• Chamber liners</li> <li>• Heater Components</li> <li>• Domes</li> <li>• Insulators</li> </ul>	<ul style="list-style-type: none"> <li>• Focus Rings</li> <li>• Plates &amp; Shields</li> <li>• Domes</li> <li>• Shower Heads</li> </ul>	<ul style="list-style-type: none"> <li>• Ion Source Insulators</li> <li>• Plasma Gun Components</li> <li>• Rings</li> <li>• Chamber Liners</li> </ul>



# Materials Property Chart

				Alumina		High Purity Alumina	
				AL96 96%	AL98 98%	AL995 99.5%	AL9980 99.8%
Property		ASTM Method	Units				
General	Crystal Size (Average)	Thin Section	Microns	8	7	6	6
	Color	--	--	White or Purple	White	Ivory - White	Ivory
	Gas Permeability	--	atms-cc/sec	gas tight <10-10	gas tight <10-10	gas tight <10-10	gas tight <10-10
	Water Absorption	C 20-97	%	0	0	0	0
Mechanical	Density	C 20-97	g/cc	3.71	3.78	3.88	3.91
	Hardness	Vickers 500 gm	GPa (kg/mm2)	12.7 (1300)	12.7 (1300)	14.3 (1459)	15 (1530)
	Hardness	--	R45N	81	81	82	86
	Fracture Toughness	Notched Beam	MPam1/2	4 - 5	4 - 5	4 - 5	3 - 4
	Flextrual Strength (MOR) (3 point) @ RT	F417-87	MPa (psi x 103)	358 (52)	393 (57)	338 (49)	379 (55)
	Tensile Strength @ RT	--	MPa (psi x 103)	200 (29)	221 (32)	172 (25)	200 (29)
	Compressive Strength @ RT	--	MPa (psi x 103)	2068 (300)	2241 (325)	2137 (310)	2240 (325)
	Elastic Modulus	C848	GPa (psi x 103)	310 (45)	345 (50)	379 (55)	379 (55)
	Poisson's Ratio	C848	--	0.22	0.23	0.23	0.23
Thermal	C.T.E. 25 - 100° C	C 372-96	x 10-6/C	6.0	6.2	6.3	6.5
	C.T.E. 25 - 300° C	C 372-96	x 10-6/C	6.8	6.8	6.9	7.9
	C.T.E. 25 - 600° C	C 372-96	x 10-6/C	7.5	7.6	7.6	8.1
	Thermal Conductivity @ RT	C 408	W/m K	23	29	30	30
	Max Use Temp	--	Farenheit (°F)	3100	3100	3047	3047
--		Celcius (°C)	1700	1700	1675	1675	
Electrical	Dielectric Strength (.125" Thick)	D 149-97A	V/mil	250	260	270	290
	Dielectric Constant @ 1 MHz	D 150-98	--	9.1	9.5	9.8	9.8
	Dielectric Constant @ Gigahertz	D 2520-95	--	9.1	9.4	9.7	10
				10.9	9.8	9.8	9.6
	Dielectric Loss @ 1 MHz	D 150-98	--	0.0004	0.0006	0.0002	< .0001
	Dielectric Loss @ Gigahertz	D 2520-95	--	0.0007	0.0005	< .0001	< .0001
				10.9	9.8	9.8	9.6
	Volume Resistivity, 25° C	D 257	ohms-cm	> 1 x 10 <sup>14</sup>	> 1 x 10 <sup>14</sup>	> 1 x 10 <sup>14</sup>	> 1 x 10 <sup>14</sup>
	Volume Resistivity, 300° C	D 1829	ohms-cm	3 x 10 <sup>12</sup>	8 x 10 <sup>11</sup>	1 x 10 <sup>12</sup>	3 x 10 <sup>12</sup>
	Volume Resistivity, 500° C	D 1829	ohms-cm	7 x 10 <sup>9</sup>	2 x 10 <sup>9</sup>	5 x 10 <sup>10</sup>	6 x 10 <sup>10</sup>
Volume Resistivity, 700° C	D 1829	ohms-cm	4 x 10 <sup>8</sup>	2 x 10 <sup>8</sup>	2 x 10 <sup>9</sup>	6 x 10 <sup>9</sup>	
Volume Resistivity, 1000° C	D 1829	ohms-cm	--	--	--	--	

